**BILL OF MATERIALS**

**Product: *WALGREEN 1 LB CARTON***

**Carton Specifications:**

* Carton is light blue, white, black print
* Dimensions of carton are: 2-3/4”W x 5-1/4 ”D x 2-3/4”L
* Carton reads Net WT 1lb (453g)
* Carton has W Epsom Salt WIC# 500384 and a barcode pre-printed with numbers

3 11917 10735 6

**Carton Recipe:**

* Set carton machine at 80 per minute

**Case Specification:**

* Case is brown corrugated with black print
* Case has 24 each, W Epsom Salt WIC# 500384 and a barcode pre-printed on outside with numbers 1 03 11917 10735 3
* Case inside dimensions are: 10-1/2”W x 8-3/4”D x 11-1/2”L

**Packing Specification:**

* 24 ct. / case , packed horizontally into case
* Date code to be applied both to carton and case
* 75 cases/pallet double stretch wrapped with outside carton indicator.
* Date code will be day of the month (i.e. 29 ) exp meaning month and year product expires (0414) it will appear at top of the carton (29EXP0414)
* Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap

**Pallet Configuration:**

* 15 cases per layer, stacked 5 high = 75 cases per pallet

**Rev: 00**

**9/13/2011**